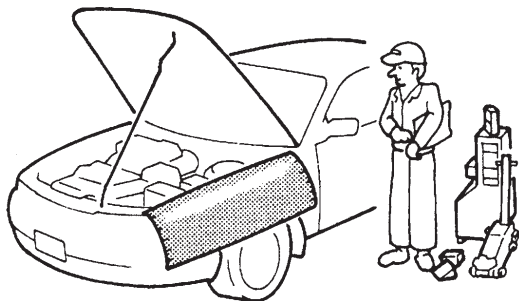


FUNDAMENTAL PROCEDURES

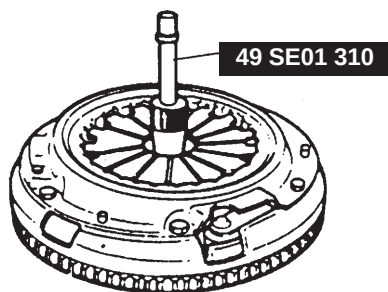
PREPARATION OF TOOLS AND MEASURING EQUIPMENT

- Be sure that all necessary tools and measuring equipment are available before starting any work.



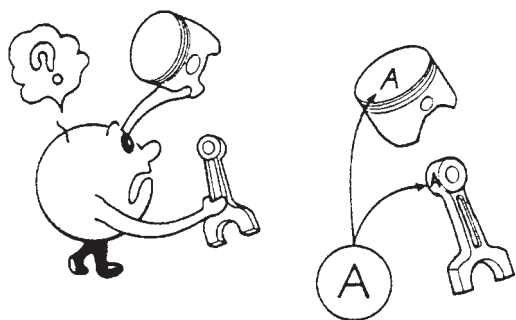
SPECIAL SERVICE TOOLS

- Use special tools when they are required.



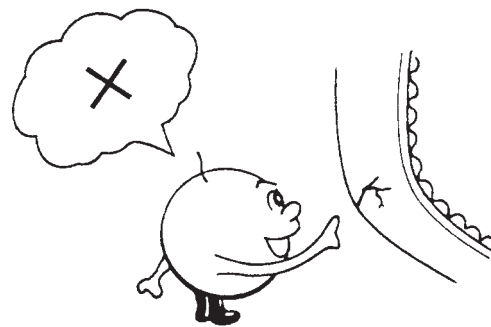
DISASSEMBLY

- If the disassembly procedure is complex, requiring many parts to be disassembled, all parts should be marked in a place that will not affect their performance or external appearance and identified so that reassembly can be performed easily and efficiently.



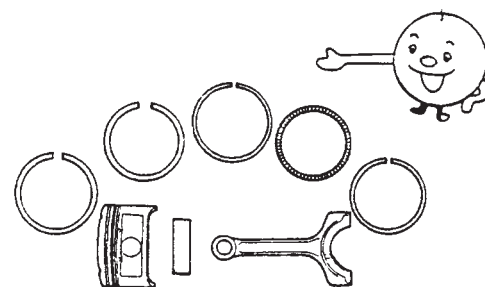
INSPECTION DURING REMOVAL, DISASSEMBLY

- When removed, each part should be carefully inspected for malfunctioning, deformation, damage, and other problems.



ARRANGEMENT OF PARTS

- All disassembled parts should be carefully arranged for reassembly.
- Be sure to separate or otherwise identify the parts to be replaced from those that will be reused.

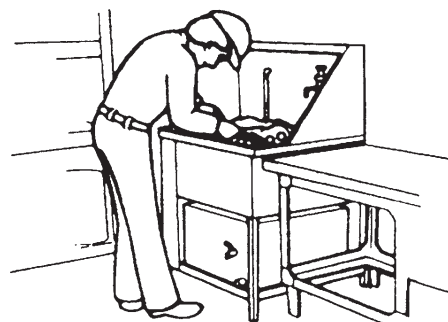


CLEANING OF PARTS

- All parts to be reused should be carefully and thoroughly cleaned in the appropriate method.

Warning

- Using compressed air can cause dirt and other particles to fly out, causing injury to the eyes. Wear protective eye wear whenever using compressed air.



REASSEMBLY

- Standard values, such as torques and certain adjustments, must be strictly observed in the reassembly of all parts.

If removed, these parts should be replaced with new ones:

1	Oil seals	2	Gaskets
3	O-rings	4	Lockwashers
5	Cotter pins	6	Nylon nuts